

FENDER FLARE INSTALLATION INSTRUCTION

CHEVY SILVERADO 07-13 FULL SIZE 6.5' & 8' BED

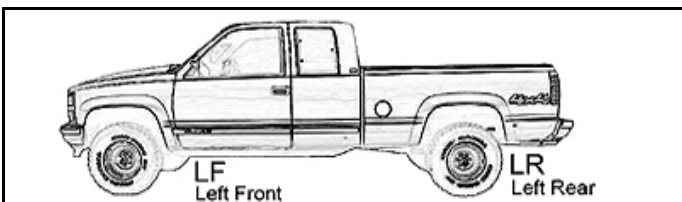
Item No. 1ABFK00023/00051 (Pocket Style)

Parts

Qty (1) Fender Flare Left Front (LF)
Qty (1) Fender Flare Left Rear (LR)
Qty (1) Fender Flare Right Front (RF)
Qty (1) Fender Flare Right Rear (RR)

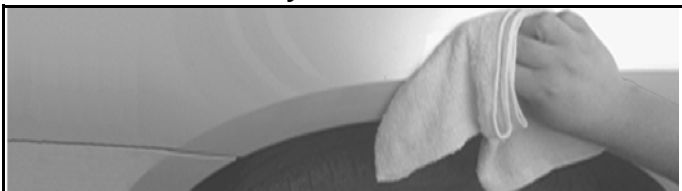
Qty (1) Rubber Seal (enough for four flares's outer edge)
Qty (4) U-Clip & Flange Screw
Qty (9) S-Clip & Truss Machine Screw
Qty (40) Allen Bolt, Nut & Washer (Hex Key or Torx Bit required)
Qty (8) Self Tapping Screw(see **optional B**)

1. Pre-Installation



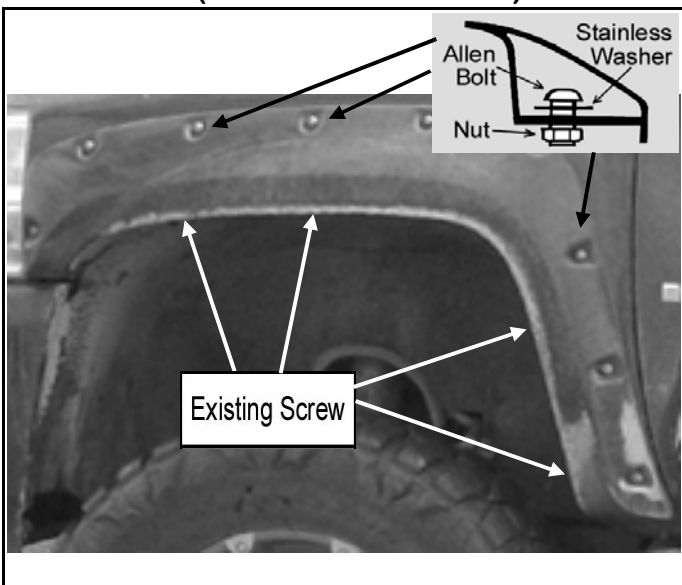
1. Prefit and ensure both left (driver) side & right (passenger) side fender flare to the vehicle before painting or installation.
2. You may remove any moldings, strips or existing flares from the vehicle for fitting and installation.

3. Clean Vehicle Body & Fender Flare



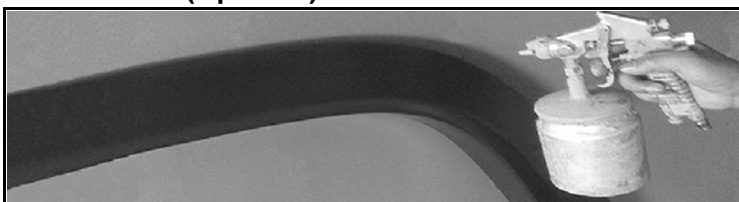
1. Wash and wipe dry the areas of contact on the vehicle body.
2. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

5. Installation (Left Front Flare Shown)



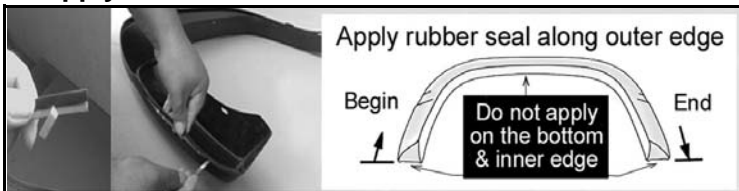
1. Use Torx Bit to tight allen bolt & nylon nut firmly on every pocket of the fender flares. **DO NOT OVER TIGHTEN !**
2. Remove 6 existing screws from the fasteners on the vehicle.
3. Place the flare on the vehicle with **best position**.
4. Re-Install the existing factory screws into the original location that were previously removed. Do not tighten the screws fully until the flare are aligned and extrusive against the body. (see illustration)

2. Paint Flare(Optional)



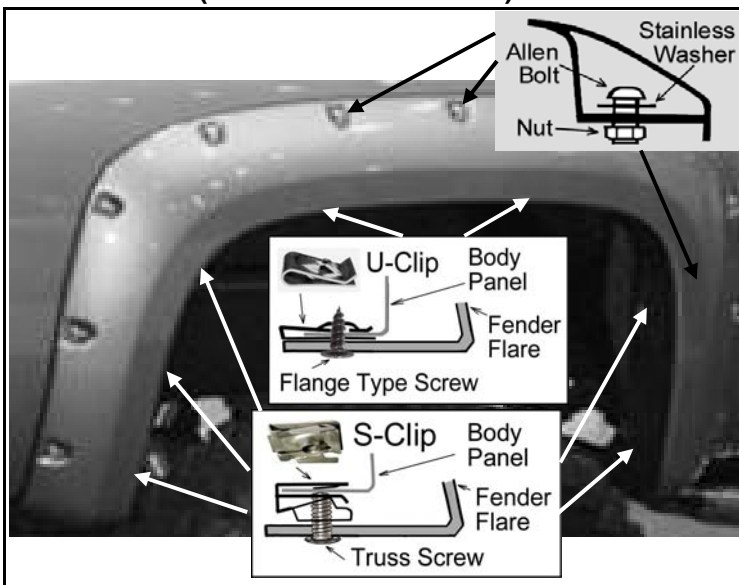
1. Hire a professional painter or body shop and follow the paint manufacturer specifications to paint the flares.
2. Clean all fender flare surface with clean water & a mild detergent before paint, don't use lacquer thinner or any solvent based product

4. Apply Rubber Seal



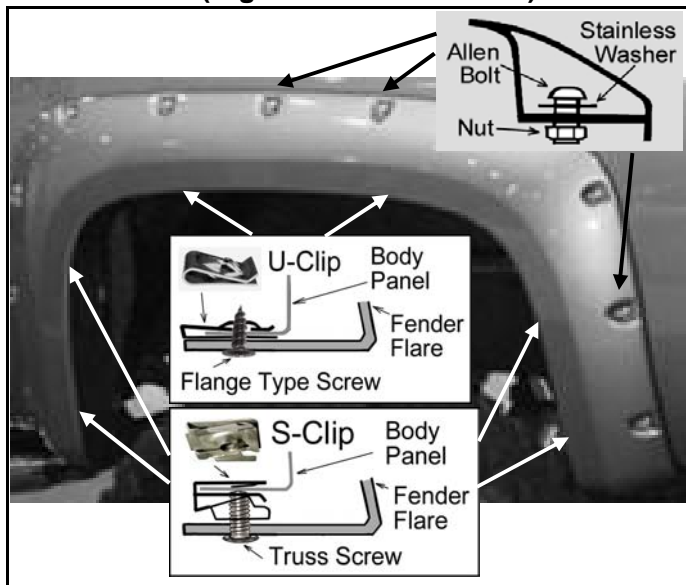
1. Remove 1 inch tape liner from rubber seal, apply it on the flare, start one end & along the edge that comes in contact with body panel. **Caution: 3M tape will stick on the inside of the flare.**
2. Make sure the rubber seal along the edge well, and rip the tape liner off gradually, apply pressure on the tape in the same time to ensure that it adheres well. Trim excess rubber seal and so on.

6. Installation (Left Rear Flare Shown)



1. Use Torx Bit to tight allen bolt & nylon nut firmly on every pocket of the fender flares. **DO NOT OVER TIGHTEN !**
2. Hold the flare in position on the vehicle, use a grease pencil to mark five hole locations for S-clip installation later. Remove the flare.
3. Apply 2 U-Clip over two factory holes on top.
4. Apply 5 S-Clip over five lower marks, align with holes in flare.
5. Reposition flare on the fender and adjust the clips in position.
6. Secure 2 flange screws into the U-clip on top.
7. Secure 5 truss machine screws into the S-clip. (see illustration)

7. Installation (Right Rear Flare Shown)



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